

Accumulators

In our customized production lines for aerosol cans usually three accumulation systems are included. These ensure a non-stop production by synchronising the line speed and emptying the preceding machine in the event of a machine stop.

The first accumulator is placed between the washing machine and internal coating and has a capacity of 2000 cans. To ensure that in the event of a production interruption the internal coat dryer can be emptied, a second accumulator is positioned between internal coating and the decoration machines. It has a capacity of 3250 cans. For the same reason a third accumulator with a capacity of 2000 cans is placed after the decoration drying oven. The mentioned capacities can be adapted as needed.



Picture: with optional equipment

- // Variable interfaces of the transfer systems
- // Modular design allowing any accumulation capacity
- // Accumulator height variable to allow adaption to site conditions
- // Up-to-date frequency and servo-controlled drive technology for smooth start / stop motions
- // Level-dependent control of the upstream and downstream machinery
- // Accumulator panelling with safety units for free access to the can transfer system allowing visual checks
- // Optional full covering for protection against contamination
- // Magnetic maintenance-free chain guidance

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