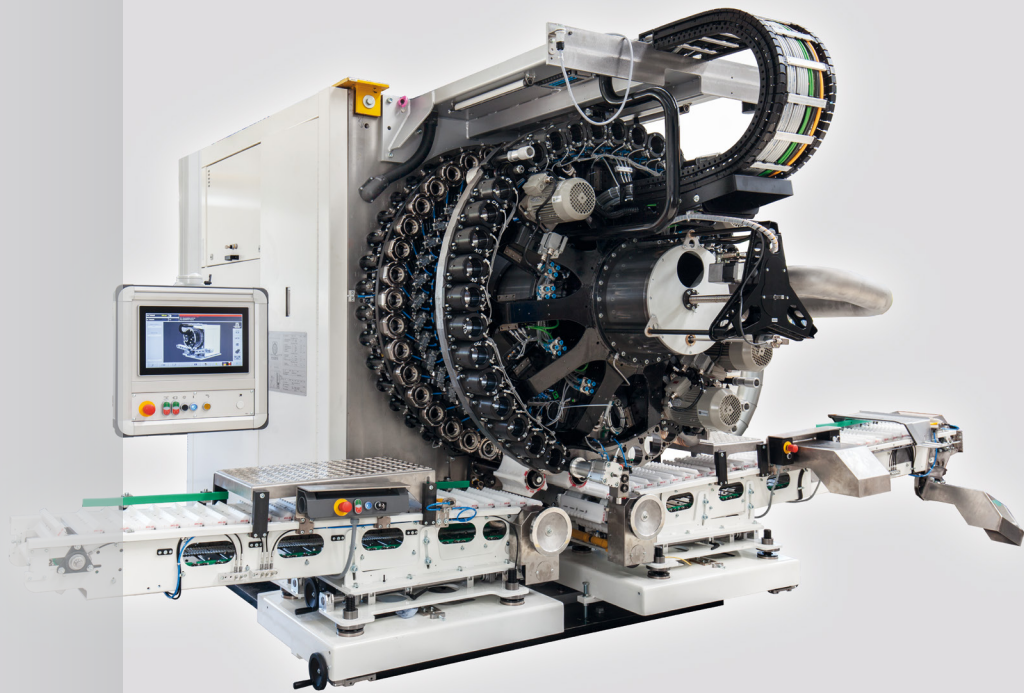


wifag//polytype group

Necking and Shaping machines



for the production of aluminium packagings

mall//herlan

Greatest forming variety – Necking and Shaping by mall//herlan



Optional extras

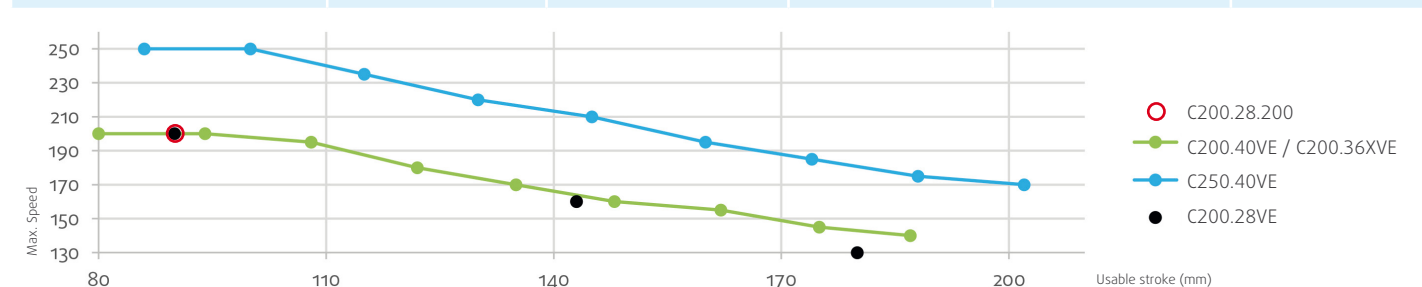
- // Intermediate milling possible
- // Gorge rolling unit
- // Embossing / debossing unit available
- // Thread rolling and beading system
- // Unit for feeding threaded plastic inserts
- // Unit for feeding plastic pistons with positioning
- // Can testing station with direct monitoring on the machine
- // Neck inspection System
- // Leak detector

Our flexible necking machines

The cylinder is necked and shaped by necking dies up to the final can or bottle design. Processes as threading, curling, beading, registered embossing and debossing to create unique shapes and designs fitting the needs of your customers. Any combination to create a 56 or 80 or 84 station necker system for advanced/modified alloys or DWI are possible. Aluminium or steel can be used at a speed of to 250 pcs per minute.

Technical data necking and shaping machines

Type	C200.28.200	C200.28.VE	C200.36XVE	C200.40VE	C250.40.VE
Can diameter mm	35 – 66	35 – 66	35 – 80	35 – 66	35 – 66
Max. speed cpm	200	200	200	200	250
Finished can length	110 – 250	110 – 250	110 – 275	105 – 250	105 – 250
Number of stations	28	28	36	40	40



Special features

- // Pneumatic holding grippers with electronic control for can detection guarantee a constant stable position of the can
- // Tool quick-change system for maximum product flexibility
- // Compressed air-assisted necking to enable even complicated shapes
- // Bottom forming unit included in the standard supply
- // Maximum accessibility to the machine working area for easy handling and setting of the tools
- // Optimised can transfer systems between conveyors and drums
- // Infinitely adjustable stroke (C200.36XVE and C200./C250.40.VE)
- // Electronic presetting device to set lubrication cycle frequency
- // Possible application of all our proprietary tools allowing wide machining possibilities
- // Frequency-controlled motors for rotating tools (C200.36XVE and C200./C250.40.VE)

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